# Descripción general de la FDA sobre la Trazabilidad de Alimentos asistida por tecnología

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Webinar de IICA 13 de julio de 2023















# Promoviendo la trazabilidad



- Menos enfermedades/muertes por alimentos
  - Identificación más rápida de la fuente de contaminación
  - o Retirada rápida de alimentos contaminados del mercado
- Limita el alcance de los retiros de productos
- La información armonizada permite que la FDA establezca vínculos a lo largo de la cadena de suministro de manera más rápida
- Se alinea con los enfoques actuales de la industria
- Mejora la capacidad de realizar investigaciones de causa raíz para identificar y aplicar lecciones aprendidas luego de un brote
- Proporciona una mayor transparencia e inteligencia de la cadena de suministro



# Promoviendo la trazabilidad



- La Norma final de Trazabilidad de Alimentos es un paso clave
- La iniciativa de la Nueva Era de la Inocuidad Alimentaria más Inteligente se basará en este trabajo fundamental
- No indica tecnologías específicas para mantener registros
- El objetivo final es lograr una trazabilidad de extremo a extremo en todo el sistema alimentario.

# ¿A quién impactará la Norma De Trazabilidad de los Alimentos?





- Personas que fabrican, procesan, empacan o almacenan alimentos en la Lista de Trazabilidad de Alimentos
- Cubre toda la cadena de suministro de alimentos
- Incluye tanto entidades extranjeras como nacionales
- Pueden corresponder exenciones totales o parciales

# ¿Cuándo debe cumplir la industria?

# 20 de enero de 2026 **(**<

- Corresponde a todas las empresas
- Permite tres años para que las entidades cubiertas trabajen con la cadena de suministro
- Educaremos antes de regular y durante el proceso
- La FDA ya comenzó la planificación de la implementación

### LISTA DE TRAZABILIDAD DE LOS ALIMENTOS

Queso (elaborado con leche pasteurizada), fresco blando o blando no madurado	Tomates (frescos)				
Queso (elaborado con leche pasteurizada), blando madurado o semiblando	Frutas de árboles tropicales (frescas)				
Queso (elaborado con leche sin pasteurizar), que no sea queso duro	Frutas (recién cortadas)				
Huevos con cáscara	Hortalizas distintas de las de hoja verde (recién cortadas)				
Mantequillas de frutos secos	Peces, especies productoras de histamina (fresco y congelado)				
Pepinos (frescos)	Peces, especies potencialmente contaminadas con ciguatoxina (fresco y congelado)				
Hierbas (frescas)	Peces, especies no asociadas con histamina o ciguatoxina (fresco y congelado)				
Hortalizas de hoja verde (frescas)	Pescado ahumado (refrigerado y congelado)				
Hortalizas de hoja verde (recién cortadas)	Crustáceos (frescos y congelados)				
Melones (frescos)	Moluscos, bivalvos (frescos y congelados)				
Pimientos (frescos)	Ensaladas estilo delicatessen listas para su consumo (refrigeradas)				
Semillas germinadas (frescas)					



FDA

Exenciones legales	Exenciones legales parciales				
Huertas que le venden alimentos directamente a los consumidores	Ciertos RACs (productos agrícolas crudos) mezclados (frutas y vegetales no)				
Alimento producido/empacado/etiquetado en la huerta	Barcos pesqueros, alimentos obtenidos de barcos pesqueros				
	Programas "de la huerta a la escuela/de la huerta a la institución"				
Otras exenciones	Otras exenciones parciales				
Establecimientos pequeños	Establecimientos de venta al por menor o restaurantes que compran alimentos directamente a una huerta				
Productos y huevos con cáscara sometidos a determinados procesamientos	Establecimientos de venta al por menor o restaurantes que compran alimentos a otro establecimientos de venta al por menor o restaurante de forma puntual				
Productos clasificados por la FDA como "raramente consumidos crudos".	Alimentos sometidos o que se someterán a eliminación de microorganismos  Alimentos que cambian o cambiarán y ya no formarán parte de la FTL				
Moluscos bivalvos crudos					
Alimentos sometidos a eliminación de microorganismos	Alimentos para investigación o evaluación				
Alimentos regulados por el USDA					
Transportistas de alimentos					
Establecimientos alimentarios sin ánimo de lucro o para consumo personal					



## Conceptos clave de la Norma Final

- Marco de Eventos de Seguimiento Críticos (CTE) y
   Elementos de Datos Clave (KDE)
- Lenguaje estándar
- Vinculación de información mediante código de lote
- Registros electrónicos y/o en papel
- Registros proporcionados a la FDA en un plazo de 24 horas
- Identificación y retiro más rápido de productos.

## Énfasis en...



Mantener y compartir los KDE



Código de Lote de Trazabilidad (TLC)



Fuente del Código de Lote de Trazabilidad (Fuente de TLC)



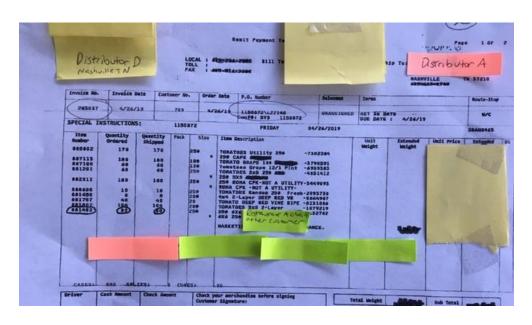
Plan de trazabilidad



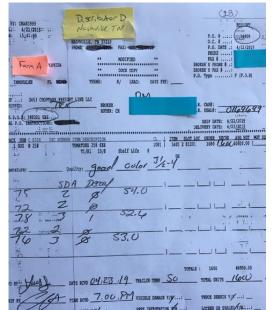
Trabajar con sus socios en la cadena de suministro

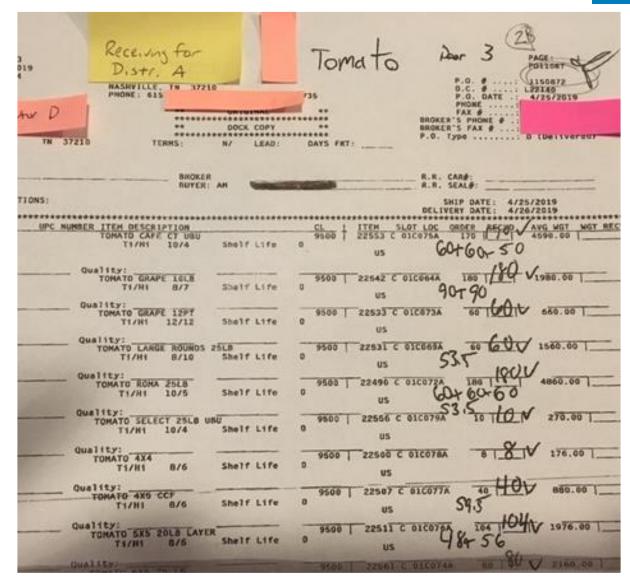
### **Estado actual**







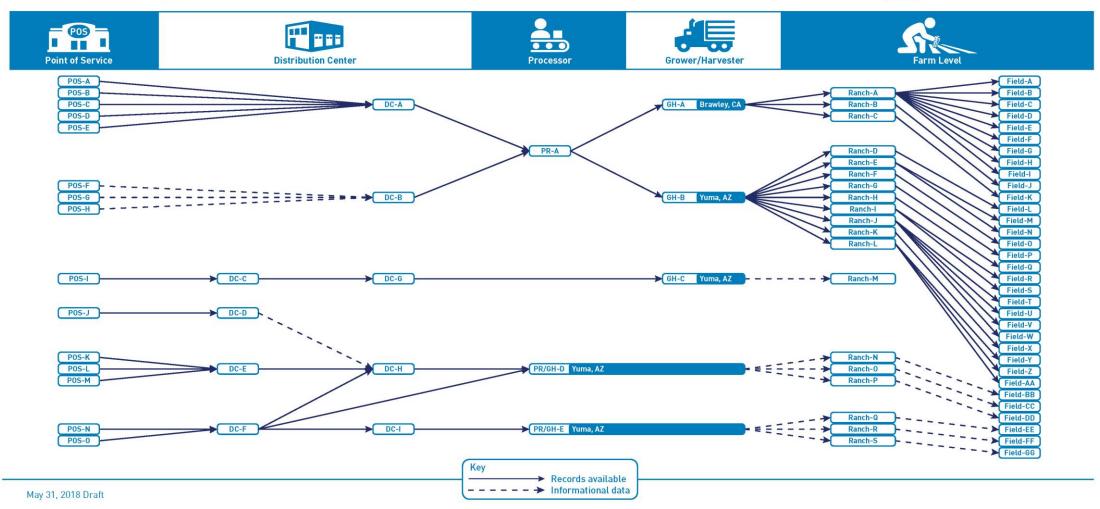




# Estado actual: Diagrama de Rastreo

E. coli 0157:H7 - Romaine - Multi-state Outbreak Master Traceback Diagram





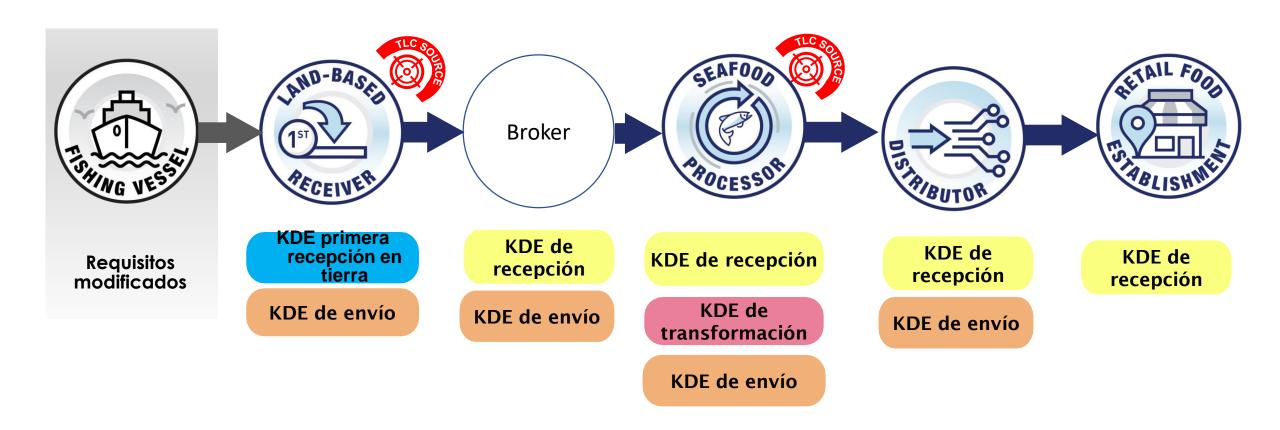
# Ejemplo: Cadena de Suministro de Lechuga Romana – Lechuga Entera Fresca





### Ejemplo: Cadena de suministro del Atún Salvaje, Ahumado





## Hojas de cálculo clasificables electrónicas



This represents an electronic sortable spreadsheet generated by a distribution center when FDA requested records for all FTL foods received from 9/18/2020 through 9/23/2020.

TLC	Quantity and UOM	Product Description	Immediate Previous Source Location Description*	Receiving Location Description*	Receive Date	TLC Source Location Description*/TLC Source Reference	Reference Document Type and Number
UPC:456456456403.BIUB:12OCT2020	50 CASES	CHARLES CHEESE CO. BRAND FETA CHEESE 10 x 32 OZ CONTAINERS	Charles' Cheese Co.	Distro Foodservice DC #45	9/23/2020	<u>FFRN:456456</u>	PO 111101
(01)11411411411404(10)FPP16- 092220	100 CASES	FRESH PROCESSOR BRAND, CUT MANGOS, 12x1 LB BAGS	Fresh Processor Plant #16	Distro Foodservice DC #45	9/18/2020	11231 TLC Source, TLCville, MN, 55441	PO 456213
(01)11411411411402(10)FPP16- 092420	` /	FRESH PROCESSOR BRAND, CUT CANTALOUPE, 12x1 LB BAGS	Fresh Processor Plant #16	Distro Foodservice DC #45	9/21/2020	https://id.gs1.org/01/11411411411402/10/FPP16- 092420	BOL 11401
(01)11411411411401(10)FPP16- 092120	100 CASES	FRESH PROCESSOR BRAND, GARDEN SALAD KIT, 10x12 OZ BAGS	SSOR D, Fresh Distro EN Processor Foodservice 9/20/20 DKIT, Plant #16 DC #45	9/20/2020	https://id.gs1.org/01/11411411411401/10/FPP16- 092120	BOL 11401	
(01)22322322322302(10)FFI2020-09- 20 *See Master Data Spreadsheet for full local	140 CASES	FreshEish BRAND, FROZEN YELLOWFIN TUNA STEAKS, 25 LB CASE	FreshFish Importer Inc.	Distro Foodservice DC #45	9/22/2020	https://id.gs1.org/01/22322322322302/10/FFI2020- 09-20	BOL 22302

<sup>\*</sup>See Master Data Spreadsheet for full location descriptions

#### Código de lote de trazabilidad:

"(01)10223459999993(10)FPP16-091920"

Note: (01) = Número de Ítem Comercio Global (GTIN)

(10) = Código de lote

# Fuente de código de lote de trazabilidad (en página web):

Co-Packer, Plant #16 60 Elm Street Tomato City, FL 12345

+1.818.818.8181

Gerente de inocuidad de los alimentos, fsm@fp.com



(01)10223459999993 (10)FPP16-091920

### Garden / Salad Kit 10x12oz, Bags USA

**Marca Procesador Productos Frescos** 

Springfield, MA +1.800.999.9999 Pack Date

**Nov 01** 

14 80

#### Referencia de código de lote de trazabilidad (enlaces a página web, muestra la info de TLCS):

http://id.gs1.org/01/10223459999993/10/FPP16-091920

Calculado con hoja de cálculo a partir del TLC escaneado

### Hoja de Cálculo clasificable electrónica (provista por Establecimiento Minorista de Alimentos al representante de la FDA si este

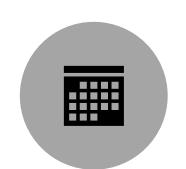
Código de lote de trazabilidad	Descripción de la ubicación de la fuente previa inmediata	Descripción de la ubicación donde se recibieron los alimentos	Fecha de recepción, Reg Ref, Transportista	Cantidad y Unidad de medida (Info de producto)	Descripción de producto (Info de producto)	Referencia de Fuente de Código de Lote de Trazabilidad
(01) 10223459999993 (10)FPP16-091920	Food Distributors, DC #100 100 Main St., Anytown, GA 99999 +1.999.999.9999	Retailer Inc., Store #1052 222 Stone St., Anytown, SC 99999 +1.333.333.3333	11/08/2020 BOL 63264 Food retail Trucking	5 Cases	· ·	http://id.gs1.org/01/10223459999 993/10/FPP16-091920 15



### § 1.1455: Mantenimiento y disponibilidad de registros



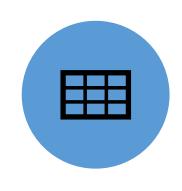
Copias originales en papel o electrónicas, o copias fieles. Almacenadas para prevenir su deterioro o pérdida. Puede incluir enlaces electrónicos.



Se deben mantener registros durante 2 años.



Disponible dentro de las 24 horas (o un plazo razonable si lo acepta la FDA). Puede almacenarse de manera externa o por otra entidad.



Durante un brote – hoja de cálculo clasificable dentro de las 24 horas de la solicitud (incluida una solicitud telefónica).

# Página de inicio de la Norma de Trazabilidad de Alimentos



### FSMA Final Rule on Requirements for Additional Traceability Records for Certain Foods

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#### Food Safety Modernization Act (FSMA)

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FSMA Rules & Guidance for Industry

What's New in FSMA

FSMA Training

FSMA Technical Assistance Network (TAN)



The FDA final rule on Requirements for Additional Traceability Records for Certain Foods (Food Traceability Final Rule) establishes traceability recordkeeping requirements, beyond those in existing

- · Federal Register Notice
- Docket No. FDA-2014-N-

Content current as of: 11/17/2022

Regulated Product(s)
Food & Beverages

https://www.fda.gov/food/food-safety-modernization-act-fsma/fsma-final-rule-requirements-additional-traceability-records-certain-foods

### Herramienta de exenciones



### Exemptions to the Food Traceability Rule

You are subject to the Food Traceability final rule, <u>unless</u> an exemption applies. To determine whether you may be exempt, please click on any of the following categories that may apply to you:

**Farms** 

Commingled raw agricultural commodities (RACs)

Fishing vessels, molluscan shellfish

Retail food establishments (RFEs), restaurants

Certain types of processing

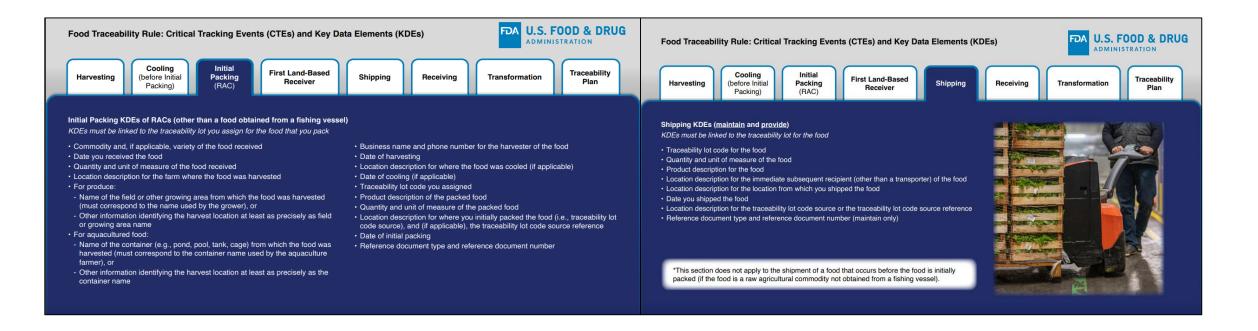
Personal consumption, holding food for specific consumers

Other





### Herramienta KDE/CTE en el sitio web de la FDA



## Página de Preguntas Frecuentes sobe la Norma de Trazabilidad FDA

#### Traceability

#### **Traceability Topics**

- The Food Traceability List (FTL)
- Risk-Ranking Model for Food Tracing (RRM-FT)
- Initial Packer
- First Land-Based Receiver
- Transformation
- Intracompany Shipments and Cross-Docking
- Farms
- Retail Food Establishments (RFEs)
- Comingled Raw Agricultural Commodities (RACs)
- Traceability Lot Code (TLC)
- Implementation
- Kill Step
- General

#### The Food Traceability List (FTL)

T.1 How did FDA determine which foods are included on the Food Traceability List (FTL)?

To determine which foods should be included on the FTL, the FDA developed a risk-ranking model for food tracing ("the Model") based on factors that Congress identified in Section 204(d)(2) of the Food Safety Modernization Act (FSMA). The Model scores commodity-hazard pairs (e.g., Shiga toxin-producing *E.coli* O157 (STEC O157) in Leafy Greens) according to data and information relevant to seven criteria described in the report Methodological Approach to Developing a Risk-Ranking Model for Food Tracing FSMA Section 204:



## Guía de Cumplimiento para Entidades Pequeñas

Contains Nonbinding Recommendations

Requirements for Additional
Traceability Records for Certain
Foods:
What You Need to Know About
the FDA Regulation:
Guidance for Industry

**Small Entity Compliance Guide** 

Additional copies are available from: Office of Analytics and Outreach Center for Food Safety and Applied Nutrition, Food and Drug Administration 5001 Campus Drive College Park, MD 20740

http://www.fda.gov/food/food-safety-modernization-act-fsma/fsma-rules-guidance-industry

You may submit electronic or written comments regarding this guidance at any time. Submit electronic comments to <a href="http://www.regulations.gov">http://www.regulations.gov</a>. Submit written comments on the guidance to the Division of Dockets Management (HFA-305), Food and Drug Administration, 5630 Fishers Lane, rm. 1061, Rockville, MD 20852. All comments should be identified with the docket number FDA-2023-D-1336.

U.S. Department of Health and Human Services Food and Drug Administration Center for Food Safety and Applied Nutrition Office of Analytics and Outreach

May 2023

## Notificación en el Registro Federal





Federal Register / Vol. 87, No. 223 / Monday, November 21, 2022 / Rules and Regulations

#### DEPARTMENT OF HEALTH AND HUMAN SERVICES

Food and Drug Administration

21 CFR Part 1 [Docket No. FDA-2014-N-0053]

#### Requirements for Additional Traceability Records for Certain Foods

AGENCY: Food and Drug Administration, HHS.

ACTION: Final rule.

RIN 0910-AI44

SUMMARY: The Food and Drug Administration (FDA, the Agency, or we) is issuing a final rule establishing additional recordkeeping requirements for persons who manufacture, process, pack, or hold foods the Agency has designated for inclusion on the Food Traceability List (FTL). The final rule adopts provisions requiring these entities to maintain records containing information on critical tracking events in the supply chain for these designated foods, such as initially packing, shipping, receiving, and transforming these foods. The requirements established in the final rule will help the Agency rapidly and effectively identify recipients of foods to prevent or mitigate foodborne illness outbreaks and address credible threats of serious adverse health consequences or death resulting from foods being adulterated or misbranded. We are issuing this regulation in accordance with the FDA Food Safety Modernization Act (FSMA) DATES: This rule is effective January 20, 2023. For the applicable compliance

dates, see section VI "Effective and Compliance Dates" in the SUPPLEMENTARY INFORMATION section of

SUPPLEMENTARY INFORMATION section of this document.

ADDRESSES: For access to the docket to read background documents or comments received, go to https://www.regulations.gov and insert the docket number, found in brackets in the heading of this final rule, into the "Search" box and follow the prompts, and/or go to the Dockets Management Staff (HFA-305), 5630 Fishers Lane, Rm. 1061, Rockville, MD 20852, 240–402–7500.

FOR FURTHER INFORMATION CONTACT:

Operations, Food and Drug Administration, Three White Flint North, 104–12M, 11601 Landsdown St., North Bethesda, MD 20852, 301–796– 5733, PRAStaff@fda.hhs.gov. SUPPLEMENTARY INFORMATION:

#### Table of Contents

- I. Executive Summary
- A. Purpose and Coverage of the Rule B. Summary of the Major Provisions of the
  - Final Rule C. Legal Authority
  - D. Costs and Benefits
- II. Table of Abbreviations/Commonly Used Acronyms in This Document III. Background
- A. Need for the Regulation/History of This Rulemaking
- B. Summary of Comments on the Proposed Rule
- C. General Overview of the Final Rule IV. Legal Authority
- IV. Legal Authority
  V. Comments on the Proposed Rule and FDA
  Response
- A. Introduction
- B. Food Traceability List
- C. General Comments on the Proposal
- D. Scope (§ 1.1300) E. Exemptions (§ 1.1305)
- F. Definitions (§ 1.1310)
- G. Traceability Plan (§ 1.1315) H. Assignment of Traceability Lot Codes
- I. Critical Tracking Events Framework

  I. Poscords of Harvesting and Cooling
- J. Records of Harvesting and Cooling (§ 1.1325)
- K. Records of Initial Packing (§ 1.1330)
  L. Records of First Land-Based Receiving of Food Obtained From a Fishing Vessel (§ 1.1335)
- M. Records of Shipping (§ 1.1340)
- N. Records of Receiving (§ 1.1345)
  O. Records of Transformation (§ 1.1350)
- P. Procedures for Modified Requirement
- and Exemptions (§§ 1.1360 to 1.1400)
  Q. Waiver Procedures (§§ 1.1405 to 1.1450)
- R. Records Maintenance and Availability (§ 1.1455)
- S. Consequences of Failure To Comply (§ 1.1460)
- T. Updating the FTL (§ 1.1465)
  U. Other Issues
- VI. Effective and Compliance Dates
  VII. Economic Analysis of Impacts
  VIII. Analysis of Environmental Impact
- IX. Paperwork Reduction Act of 1995 X. Federalism XI. Consultation and Coordination With Indian Tribal Governments

#### I. Executive Summary

A. Purpose and Coverage of the Rule

accordance with FSMA. These traceability recordkeeping requirements will help FDA rapidly and effectively identify recipients of such foods to prevent or mitigate a foodborne illness outbreak and address threats of serious adverse health consequences or death as a result of such foods being adulterated or misbranded (with respect to allergen labeling) under the Federal Food, Drug, and Cosmetic Act (FD&C Act). The requirements will reduce the harm to public health caused by foodborne illness outbreaks and limit adverse impacts on industry sectors affected by these outbreaks by improving the ability to quickly and efficiently trace the movement through the supply chain of foods identified as causing illness, identify and remove contaminated foods from the marketplace, and develop mitigation strategies to prevent future contamination.

We are issuing this rule because Congress directed us, in FSMA, to establish recordkeeping requirements for foods we designate that would be additional to the existing traceability recordkeeping requirements in the FD&C Act and FDA regulations. The existing regulations are designed to enable FDA to identify the immediate previous sources and immediate subsequent recipients of foods to address credible threats of serious adverse health consequences or death to humans or animals. This final rule adopts additional recordkeeping requirements for foods we have designated as high-risk foods in accordance with factors specified by Congress in FSMA. We are listing these foods on an FTL, which is included as a reference for the final rule. In accordance with FSMA, we also are publishing the FTL on our website concurrently with the issuance of the final rule. (See section V.B of this document for more information on the

B. Summary of the Major Provisions of the Final Rule

The requirements of the final rule are focused on having persons who manufacture, process, pack, or hold FTL foods maintain and provide to their supply chain partners specific information (key data elements) for certain critical tracking events (CTEs) in

#### §1.1345 What records must I keep when I receive a food on the Food Traceability

- (a) Except as specified in paragraphs (b) and (c) of this section, for each traceability lot of a food on the Food Traceability List you receive, you must maintain records containing the following information and linking this information to the traceability lot:
- (1) The traceability lot code for the food;
- (2) The quantity and unit of measure of the food (e.g., 6 cases, 25 reusable plastic containers, 100 tanks, 200
- (3) The product description for the food:
- (4) The location description for the immediate previous source (other than a transporter) for the food;
- (5) The location description for where the food was received;
- (6) The date you received the food; (7) The location description for the traceability lot code source, or the traceability lot code source reference;
- (8) The reference document type and reference document number.
- (b) For each traceability lot of a food on the Food Traceability List you receive from a person to whom this subpart does not apply, you must maintain records containing the following information and linking this information to the traceability lot:
- (1) The traceability lot code for the food, which you must assign if one has not already been assigned (except that this paragraph does not apply if you are a retail food establishment or restaurant!
- (2) The quantity and unit of measure of the food (e.g., 6 cases, 25 reusable plastic containers, 100 tanks, 200 pounds);
- (3) The product description for the food;
  (4) The location description for the
- (4) The location description for the immediate previous source (other than a transporter) for the food;
- (5) The location description for where the food was received (i.e., the traceability lot code source), and (if applicable) the traceability lot code source reference;
- (6) The date you received the food; and (7) The reference document type and
- reference document type and reference document number.

  (c) This section does not apply to receipt of a food that occurs before the
- (c) This section does not apply to receipt of a food that occurs before the food is initially packed (if the food is a raw agricultural commodity not

#### § 1.1350 What records must I keep when I transform a food on the Food Traceability

- (a) Except as specified in paragraphs (b) and (c) of this section, for each new traceability lot of food you produce through transformation, you must maintain records containing the following information and linking this information to the new traceability lot:
- (1) For the food on the Food Traceability List used in transformation (if applicable), the following information:
- (i) The traceability lot code for the food:
- (ii) The product description for the food to which the traceability lot code applies; and
- (iii) For each traceability lot used, the quantity and unit of measure of the food used from that lot.
- (2) For the food produced through transformation, the following information:
- (i) The new traceability lot code for the food;
- (ii) The location description for where you transformed the food (i.e., the traceability lot code source), and (if applicable) the traceability lot code source reference;
- (iii) The date transformation was completed;
- (iv) The product description for the food;
- (v) The quantity and unit of measure of the food (e.g., 6 cases, 25 reusable plastic containers, 100 tanks, 200 pounds); and
- (vi) The reference document type and reference document number for the transformation event.
- (b) For each traceability lot produced through transformation of a raw agricultural commodity (other than a food obtained from a fishing vessel) on the Food Traceability List that was not initially packed prior to your transformation of the food, you must maintain records containing the information specified in § 1.1330(a) or (c), and, if the raw agricultural commodity is sprouts, the information specified in § 1.1330(b) is \$1.1330(b) and \$1.1330(b) an
- (c) Paragraphs (a) and (b) of this section do not apply to retail food establishments and restaurants with

Procedures for Modified Requirements and Exemptions

### § 1.1360 Under what circumstances will FDA modify the requirements in this subpart that apply to a food or type of entity or exempt a food or type of entity from the requirements of this subpart?

- (a) General. Except as specified in paragraph (b) of this section, FDA will modify the requirements of this subpart applicable to a food or type of entity, or exempt a food or type of entity from the requirements of this subpart, when we determine that application of the requirements that would otherwise apply to the food or type of entity is not necessary to protect the public health.
- (b) Registered facilities. If a person to whom modified requirements or an exemption applies under paragraph (a) of this section (including a person who manufactures, processes, packs, or holds a food to which modified requirements or an exemption applies under paragraph (a) of this section) is required to register with FDA under section 415 of the Federal Food, Drug, and Cosmetic Act (and in accordance with the requirements of subpart H of this part) with respect to the manufacturing, processing, packing, or holding of the applicable food, such person must maintain records identifying the immediate previous source of such food and the immediate subsequent recipient of such food in accordance with §§ 1.337 and 1.345. Such records must be maintained for 2 years.

#### § 1.1365 When will FDA consider whether to adopt modified requirements or grant an exemption from the requirements of this

FDA will consider modifying the requirements of this subpart applicable to a food or type of entity, or exempting a food or type of entity from the requirements of this subpart, on our own initiative or in response to a citizen petition submitted under § 10.30 of this chapter by any interested party.

#### § 1.1370 What must be included in a petition requesting modified requirements or an exemption from the requirements?

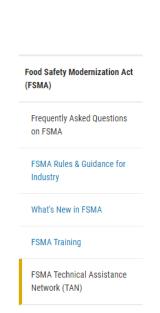
In addition to meeting the requirements on the content and format of a citizen petition in § 10.30 of this chapter, a petition requesting modified requirements or an exemption from the requirements of this subpart must.

(a) Specify the food or type of entity to which the modified requirements or exemption would apply;

### Red de Asistencia Técnica de FSMA



### **FSMA Technical Assistance Network (TAN)**



The Technical Assistance Network (TAN) is a central source of information for questions related to the FSMA rules, programs, and implementation strategies.

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#### **Frequently Asked Questions**

The Technical Assistance Network staff has compiled answers to <u>frequently asked</u> <u>questions on FSMA</u>. You may also use <u>FSMA Guidance Documents</u> to find answers to your questions.

#### **Submit Your Question Electronically**

Didn't find your question above?

For assistance with **human food** topics, <u>submit your question to the TAN</u> **.** 

For assistance with **animal food** topics, email the **CVM TAN Mailbox**.

#### **Mail Your Question**

If you prefer to mail in your question, please send it to the address below: Food and Drug Administration 5001 Campus Drive Wiley Building, HFS-009 Content current as of: 09/09/2022

Regulated Product(s)

Animal & Veterinary Food & Beverages

#### **Tech-enabled Traceability**



Smarter Tools and Approaches for Prevention and Outbreak Response





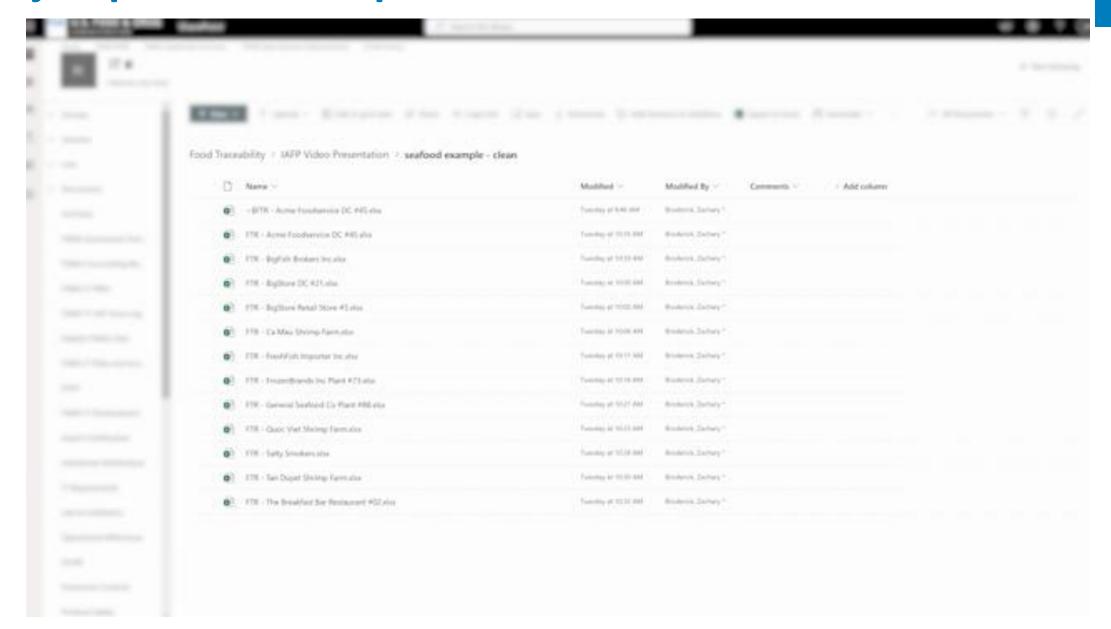
er food sales



**New Business Models and Retail Modernization** 

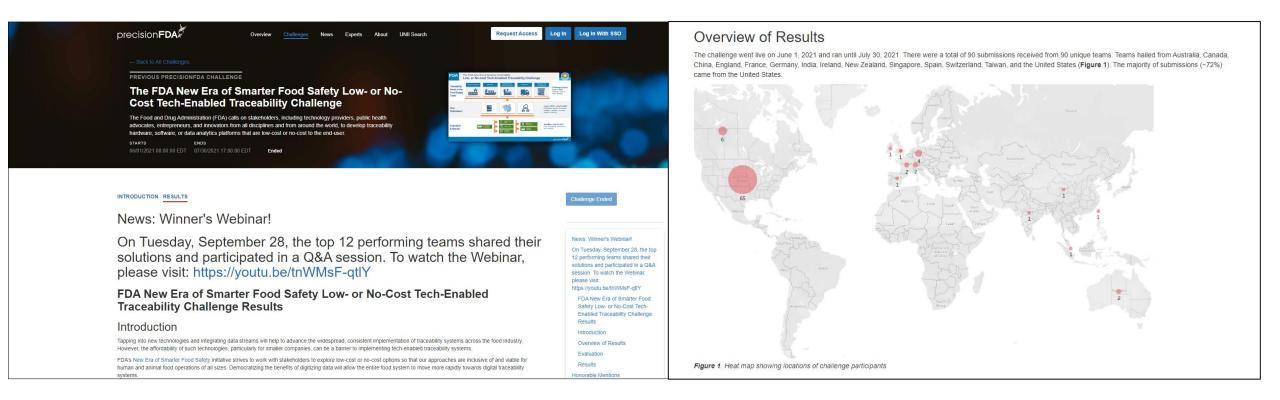
**Food Safety Culture** 

## Ejemplo de Demo para Sistema de Rastreo de Producto





## Desafío de trazabilidad asistida por tecnología



https://precision.fda.gov/challenges/13/results



### Informe de trazabilidad asistida por tecnología del IFT



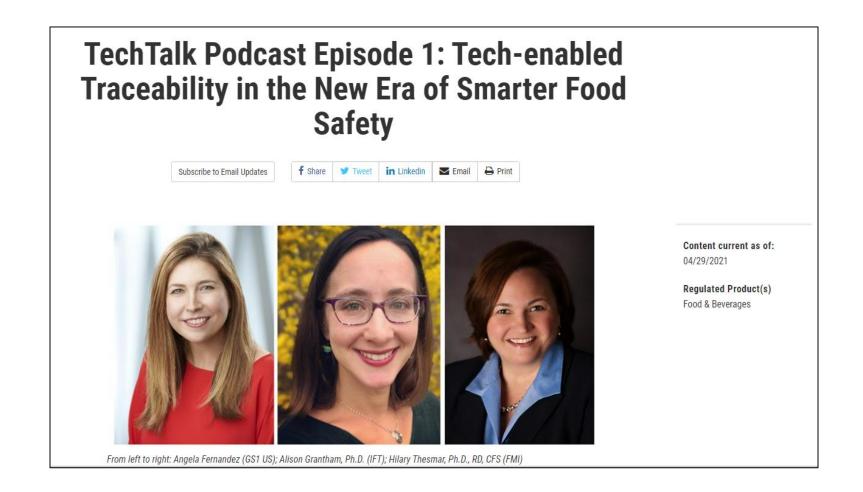


IFT's Tech-Enabled Traceability Insights Based on the FDA's Low- or No-Cost Traceability Challenge Submissions

May 17, 2023



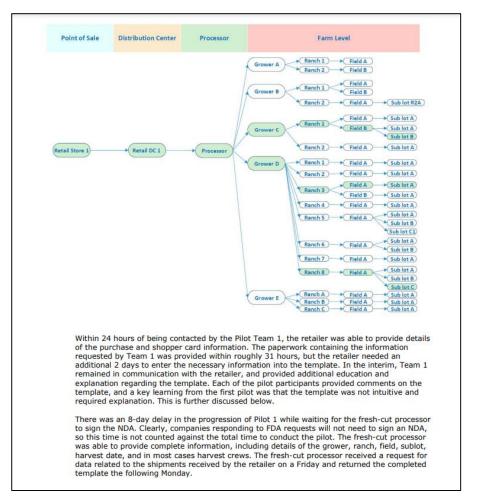
### Charla técnica sobre Trazabilidad de la FDA





# Proyectos piloto sobre trazabilidad de vegetales de hoja verde 2020

















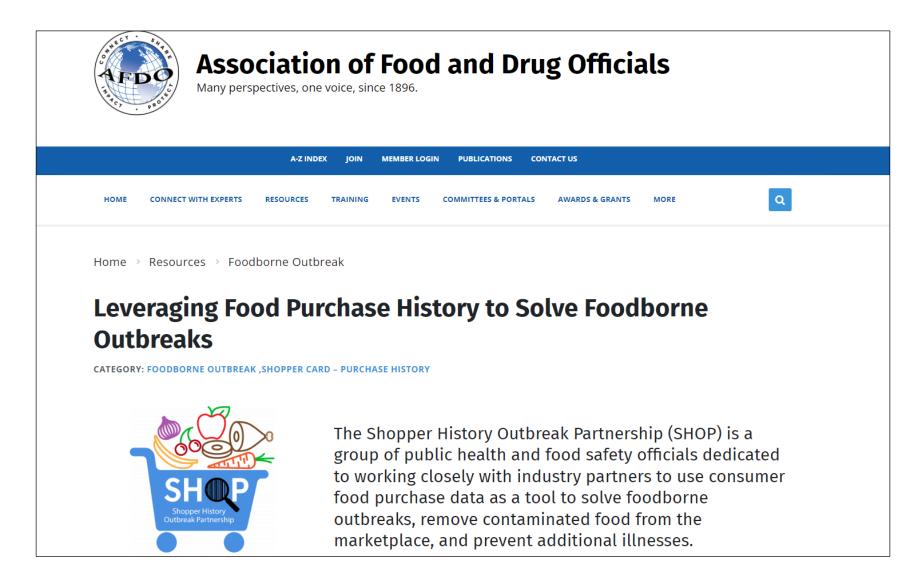
Friedlander and Lasprogata: FDA and Industry Perspectives on FSMA 204

January 31, 2023

Part of *Food Safety Magazine*'s series with the U.S. Food and Drug Administration (FDA), titled, "Evolution of a New Era: Advancing Strategies for Smarter Food Safety," this episode of *Food Safety Matters* discusses improving traceability and transparency in the food supply chain through the implementation of the Final Food Traceability Rule, as mandated by Congress under the Food Safety Modernization Act (FSMA) Section 204. We are joined by Adam Friedlander, Policy Analyst in FDA's Coordinated Outbreak Response and Evaluation (CORE) Network, and Joseph Lasprogata, Vice President of New Product Development at Samuels Seafood.

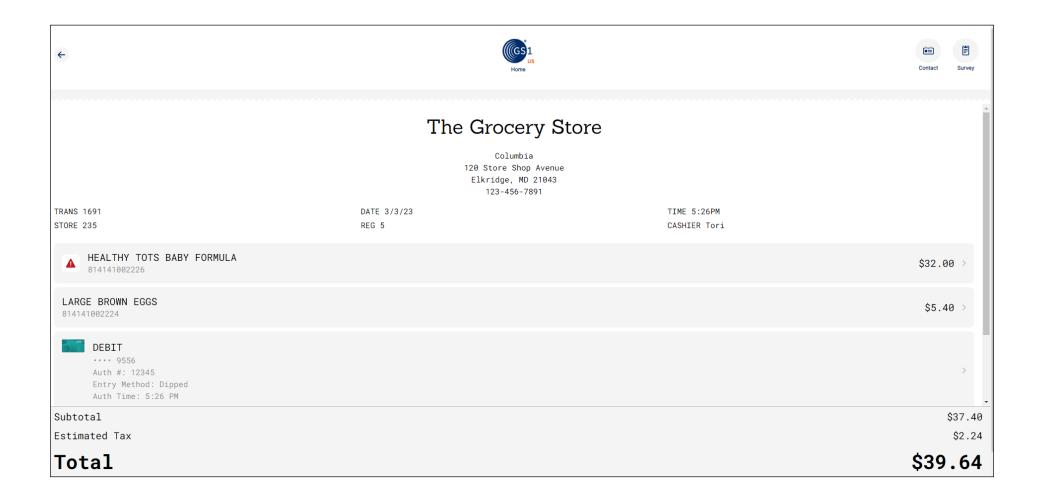
### **Recursos AFDO SHOP**







# Demo GS1 US de Recibos Digitales



Juntos, <u>podemos</u> bajar la curva de las enfermedades transmitidas por alimentos

# ¡Gracias!

